



Geon™ Vinyl Rigid Extrusion L9630

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Surface Finish		
Uses	• Edge Banding	• Profiles	
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.43	1.43	ASTM D792
PVC Cell Classification	16354	16354	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	453000 psi	3120 MPa	ASTM D638
Tensile Strength ² (Yield)	6250 psi	43.1 MPa	ASTM D638
Flexural Modulus	424000 psi	2920 MPa	ASTM D790
Flexural Strength	10700 psi	73.8 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	17 ft·lb/in	900 J/m	
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	5.6 ft·lb/in	300 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	4.4 ft·lb/in	230 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ³	1.41 in·lb/mil	62.7 J/cm	
73°F (23°C) ⁴	3.72 in·lb/mil	165 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	82	82	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	163 °F	72.5 °C	
CLTE - Flow	3.7E-5 in/in/°F	6.7E-5 cm/cm/°C	ASTM D696
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Acceptable	Acceptable	
Product can meet UL-94V-0. Material passed V-0 @ 1.5mm in screening test at PDI.			

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Procedure A, C.125 Dart

⁴ Procedure B, C.125 Dart



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